

# File Preparation Requirements for Digital Printing

## Primary Color Systems — update: 2006-11-20

PRINT PREP

### The following criteria must be met for STATIC digital print jobs that are prepped outside of Primary Color.

Single PDF file containing all pages

Document built to bleedsizes with 1/8" bleed (trimsize +0.125")

Multiple-up documents larger than 8.5" x 8.5" need to be built to bleedsizes with 1/16" bleed (trimsize +0.0625")

NO trim marks (except Saddle Stitched books, see below)

Single pages (not reader or printer spreads, except Saddle Stitched books, see below)

Must use actual page sizes. No Acrobat cropping.

Untrapped (reverse type over rich black should have a stayaway)

CMYK or RGB: CMYK colorspace is SWOP colorspace, up to **280% Dmax** is required for 4-color process; RGB colorspace is Adobe RGB

DUPLEX (double sided) jobs need front sides on the odd pages and back sides on the even pages. All pages need to be in a single PDF file. Blank sides will need a blank page in the PDF file to keep fronts on odd and backs on even.

Windows compatible filenames (no /\*&^% \ <space>, extra periods, etc)

### SADDLE STITCHED BOOK EXCEPTIONS:

Should be built as printer spreads, not exceeding the image area below. Spreads should include all trim and fold marks.

### The requirements for VARIABLE digital print jobs are as follows:

Templates should be provided as application files (InDesign or QuarkXpress) with the variable data fields indicated (ie <<FIRSTNAME>>, <<LASTNAME>>, <<ADDRESS>>, etc) in the correct typestyle and color.

Most data files are accepted (Excel, CSV, DBF, etc)

### The Indigo Press has the following specifications:

Sheet size: 12 x 18 inch (304.8 mm x 457.2 mm)

Image area: 11.875 x 17.34375 inch (11<sup>7</sup>/<sub>8</sub> x 17<sup>11</sup>/<sub>32</sub> inch, 301.6 mm x 440.5 mm)

180 linescreen/812 dpi

### If you have any questions...

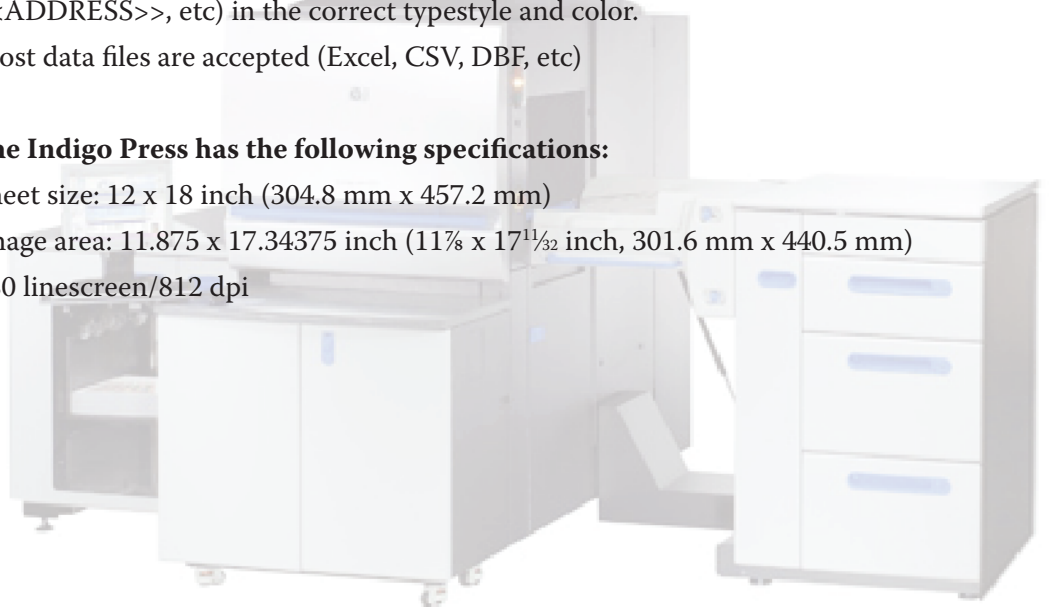
Contact your customer service representative or a digital printing specialist.

### Primary Color Digital Printing

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# PRIMARYCOLOR

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